

Lean Practitioner / Expert – Questions

Module – 5S

1. What does 5S stand for?
 - a. Sort, Shine, Set, Standardise and Sustain
 - b. Shine, Set, Standardise, Sort and Sustain
 - c. Sustain, Set, Sort, Shine and Standardise
 - d. Sort, Set, Shine, Standardise and Sustain

2. What is the main aim of Sort?
 - a. To make our workplace look clean and tidy
 - b. To get it ready for visitors
 - c. To eliminate what is not required in our workplace
 - d. To carry out a spring clean.

3. What tools are most appropriate for the Set in order phase of 5S?
 - a. Auditing, Team meetings, Visual Boards
 - b. Labels, Line Marking, Shadow Boards
 - c. Red Tag Isolation Area, Red Tags
 - d. Cleaning Rosters, Maintenance Scheduling Boards
 - e. Standard Operating Procedures, Site Rules

4. The TXM method to Sustain 5S is to:
 - a. Allocate ownership of small areas to individuals.
 - b. Individual support others in the area to maintain the standard and identify improvements.
 - c. Don't spend too long improving sort, set in order, and shine and simply put up a photo of the area showing the current standard as this can easily be updated as more improvements are made.
 - d. Have a central board / screen showing how each area is progressing.
 - e. All of the above.

5. A good way of seeing and analysing movement when Setting in Order is to:
 - a. Use a Spaghetti Diagram
 - b. Use a Noodle Diagram
 - c. Use a Dogs Breakfast Diagram.